Preparing a foamed EVA substrate and a patterned cover sheet

Heating and softening the foamed EVA substrate

Embossing and cooling the softened foamed EVA substrate and the patterned cover sheet together

FIG. 1

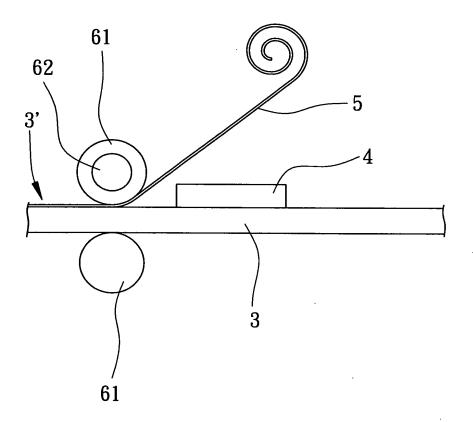


FIG. 2

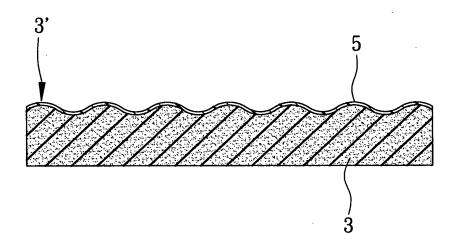


FIG. 3